

Session	Poster Session
Date	NOVEMBER 22, 2019, FRIDAY
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Hall	TOPKAPI FOYER

## FEATURES OF THE FORMATION OF LOW-MELTING NON-TRANSPARENT GLASSY COATINGS

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Glaze coatings are synthesized in the Na<sub>2</sub>O-K<sub>2</sub>O-CaO-ZnO-Al<sub>2</sub>O<sub>3</sub>-B<sub>2</sub>O<sub>3</sub>-ZrO<sub>2</sub>-SiO<sub>2</sub> system with the content of components, wt. %: SiO<sub>2</sub> 55.0-59.0; B<sub>2</sub>O<sub>3</sub> 12.0-16.0; ZnO 4.0-8.0. The remaining oxides were introduced in amount, wt. %: R<sub>2</sub>O (Na<sub>2</sub>O + K<sub>2</sub>O) 8.0; CaO 5.0; Al<sub>2</sub>O<sub>3</sub> 6.0; ZrO<sub>2</sub> 6.0. The variation step was 1.0%. The frits were synthesized in a gas furnace at 1420-1450 °C for 6 h. Transparent homogeneous frits were formed in the studied system, the crystallization of which established the formation of a crystallization film in the temperature range 610-670 °C. The melting temperature of granules is 900-950 °C. Using differential thermal analysis, the presence of an endo-effect at 610-690 °C, associated with the point of softening of glasses, was established. At 950-995 °C, an exo-effect due to crystallization processes is observed. The glaze slurry was prepared by grinding the frits to a residue on a № 0056 sieve (10858 holes / cm<sup>2</sup>) with the addition of 10 wt.% refractory clay. Glaze suspension was sprayed on the surface of ceramics. The coatings were fired in the temperature range 950-1100 °C in an electric chamber furnace. Coatings are non-transparent and characterized by high levels of whiteness. The main crystalline phase in the coatings is zircon (ZrSiO<sub>4</sub>). The shine of the coating was 55-80%, whiteness 60-85%. The temperature coefficient of linear expansion of the coating was (50.3-53.2) 10<sup>-7</sup> K<sup>-1</sup>. The thermal stability of the glaze compositions was in the range of 200-250 °C. The microhardness of the coatings was 6830-8120 MPa. It was established that high-quality coatings are formed when the content of oxides like ZnO and ZrO<sub>2</sub> is in the amount of 10-14 wt.% with the ratio of glass-forming oxides (SiO<sub>2</sub> + Al<sub>2</sub>O<sub>3</sub>) / (Na<sub>2</sub>O + K<sub>2</sub>O) of 6.0-6.4. Studies have established the absence of migration of boron and aluminum ions into model media simulating food liquids.

**Keywords:** *glaze coatings, crystalline phase, whiteness*